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TECHNICAL DATA SHEET

FLEXO W/R INKS

Description

Flexo & Gravure Printing Ink system suitable for surface printing on treated films specially for Milk Pouch, Pure Water & shopping bag .

Application

Flexible packaging for confectionary printed on different types Polyethylene film.

Print Process

Flexo and Gravure

Print Substrate

Polyethylene film(38 Dynes/cm)

Key Product Feature

Excellent printability and re-solubility, High colour strength, High Gloss, good crinkle & scratch resistance. Excellent Deep Freeze resistance

Ink Application Details

Gravure Reducer	---	IPA : TOLUENE (30:70)
Flexo Reducer	---	IPA
Retarder	---	n-Butanol
Running Viscosity	---	18Sec- 20 Sec (by B4 cup @ 30°c)



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SPECIFICATION FLEXO W/R INKS

SR. No.	PRODUCT DESCRIPTION	INK VISCOSITY (By B4 Ford CUP @ 30°C)	SOLID CONTENT	SOLVENT SYSTEM FOR FLEXO	SOLVENT SYSTEM FOR GRAVURE
1	MEDIUM	35sec ± 5	30% ± 2	IPA,NBA	TOLUENE,IPA
2	WHITE	35sec ± 5	48% ± 2	IPA,NBA	TOLUENE,IPA
3	PROCESS YELLOW	35sec ± 5	32% ± 2	IPA,NBA	TOLUENE,IPA
4	LEMON YELLOW	35sec ± 5	50% ± 2	IPA,NBA	TOLUENE,IPA
5	GOLDEN YELLOW	35sec ± 5	50% ± 2	IPA,NBA	TOLUENE,IPA
6	BRIGHT RED	35sec ± 5	42% ± 2	IPA,NBA	TOLUENE,IPA
7	BLOOD RED	35sec ± 5	35% ± 2	IPA,NBA	TOLUENE,IPA
8	MAGENTA	35sec ± 5	32% ± 2	IPA,NBA	TOLUENE,IPA
9	ORANGE	35sec ± 5	32% ± 2	IPA,NBA	TOLUENE,IPA
10	VIOLET	35sec ± 5	32% ± 2	IPA,NBA	TOLUENE,IPA
11	ROYAL BLUE	35sec ± 5	34% ± 2	IPA,NBA	TOLUENE,IPA
12	REFLEX BLUE	35sec ± 5	32% ± 2	IPA,NBA	TOLUENE,IPA
13	CYAN	35sec ± 5	32% ± 2	IPA,NBA	TOLUENE,IPA
14	SKY BLUE	35sec ± 5	36% ± 2	IPA,NBA	TOLUENE,IPA
15	NATIONAL GREEN	35sec ± 5	42% ± 2	IPA,NBA	TOLUENE,IPA

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16	AU BLUE	35sec \pm 5	32% \pm 2	IPA,NBA	TOLUENE,IPA
17	BLACK	35sec \pm 5	34% \pm 2	IPA,NBA	TOLUENE,IPA
18	SILVER	35sec \pm 5	40% \pm 2	IPA,NBA	TOLUENE,IPA
19	GOLD	35sec \pm 5	48% \pm 2	IPA,NBA	TOLUENE,IPA