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Technical data sheet

LAMIFACE GR. BOPP INKS

- **Description**

N.C / PU based ink system suitable for lamination application on Treated BOPP

- **Application**

Flexible packaging for confectionary and general purpose product pouches printed on Treated BOPP . Lamination bonds are dependent on substrate type and quality, adhesive type and film weight applied.

- **Print Process**

Gravure

- **Print Substrate**

Treated BOPP

- **Laminate substrate**

For BOPP : All types of Substrates are suitable for Lamination .

- **Key Product Feature**

Excellent printability and re-solubility, High colour strength, Higher bond strength, Versatile ink suitable for Treated BOPP , Low solvent retention, suitable for speed from 50 Mts/ Min to 400 Mts/ Min



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- **Ink Application Details**

Reducer	---	Ethyl Acetate (100%)
Retarder	---	Methoxy Propanol
Running Viscosity	---	13 Sec- 15 Sec (by B4 cup @ 30°C)

Recommended for surface printing application Only After adding 3% Olympic inks Limited Slip Additive.



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SPECIFICATION LAMIFACE INKS

SR. No.	Product Description	INK VISCOSITY (By B4 Ford CUP @ 30°)	SOLID CONTENT	SOLVENT SYSTEM	ARSR PROPERTY	LIGHT FASTNESS VALUE
1	WHITE	45±5 Sec	52 ±2	ETHYL ACETATE	√	8
2	YELLOW 13	45±5 Sec	32±2	ETHYL ACETATE	√	5
3	L/F GREENER YELLOW 17	45± 5 Sec	32±2	ETHYL ACETATE	√	5-6
4	RED 57.1	45± 5 Sec	32±2	ETHYL ACETATE	X	2-3
5	ARSR MAGENTA 146	45±5 Sec	32±2	ETHYL ACETATE	√	5-6
6	CYAN	45±5 Sec	32±2	ETHYL ACETATE	√	7-8
7	BLACK	45±5 Sec	32±2	ETHYL ACETATE	√	7-8
8	ORANGE 13	45±5 Sec	32±2	ETHYL ACETATE	√	3-4
9	ORANGE 34	45±5 Sec	32±2	ETHYL ACETATE	√	5
10	NON AR WARM RED 53.1	45±5 Sec	33±2	ETHYL ACETATE	X	2-3
11	ARSR RED 8	45±5 Sec	32±2	ETHYL ACETATE	√	5
12	L/F MAGENTA 48.2	45±5 Sec	32±2	ETHYL ACETATE	X	5
13	NON ARSR VIOLET 3	45±5 Sec	32±2	ETHYL ACETATE	X	3-4
14	ARSR VIOLET 23	45±5 Sec	30±2	ETHYL ACETATE	√	5-6
15	GREEN 7	45±5 Sec	35±2	ETHYL ACETATE	√	7-8
16	REDUCING MEDIUM	30±5 Sec	20±2	ETHYL ACETATE	√	8

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