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## Technical data sheet

# OCI FLEXO BOPP INKS

- **Description**

N.C / PU based ink system suitable for lamination application on Treated BOPP

- **Application**

Flexible packaging for confectionary and general purpose product pouches printed on Treated BOPP Lamination bonds are dependent on substrate type and quality, adhesive type and film weight applied.

- **Print Process**

CI FLEXO

- **Print Substrate**

Treated BOPP

- **Laminate substrate**

All types of Substrates are suitable for lamination .

- **Key Product Feature**

Excellent printability and re-solubility, High colour strength, Higher bond strength, Versatile ink suitable for Treated BOPP, Low solvent retention, suitable for low to high speed



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- **Ink Application Details**

Reducer	---	Ethanol (70%) : n-propyl Acetate (30)
Retarder	---	Methoxy Propanol/Ethoxy propanol
Running Viscosity	---	14 Sec- 18 Sec (by B4 cup @ 30°C)

**Recommended for surface printing application Only After adding 3% Olympic inks Limited Slip Additive.**



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## SPECIFICATION LAMIFACE INKS

SR. No.	Product Description	INK VISCOSITY (By B4 Ford CUP @ 30°)	SOLID CONTENT	SOLVENT SYSTEM	ARSR PROPERTY	LIGHT FASTNESS VALUE
1	WHITE	100±5 Sec	54 ±2	ETHANOL	√	8
2	YELLOW 13	55±5 Sec	34±2	ETHANOL	√	5-6
3	L/F GREENER YELLOW 17	HIGH	32±2	ETHANOL	√	6-7
4	ARSR MAGENTA 146	100±5 Sec	32±2	ETHANOL	√	6-7
5	CYAN	50±5 Sec	34±2	ETHANOL	√	7-8
6	BLACK	95±5 Sec	34±2	ETHANOL	√	8
7	ORANGE 34	HIGH	32±2	ETHANOL	√	5-6
8	ARSR RED 8	HIGH	32±2	ETHANOL	√	5
9	L/F MAGENTA 48.2	95±5 Sec	34±2	ETHANOL	X	5
10	ARSR VIOLET 23	50±5 Sec	32±2	ETHANOL	√	6-7
11	REDUCING MEDIUM	25±5 Sec	20±2	ETHANOL	√	8

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